

Announcement of Model Code / Specification Change due to Shock Absorber Alternation

We sincerely appreciate for your continued co-operation. This is to announce to all our customers. We will change the model code and specification for our shock absorber. Then, product model code which is using shock absorber will be changed as well. Your co-operation is highly appreciated.

- 1. Target Series (Refer attached document #1)
 - PPT Series
- ·PPU Series
- ·PRM2 Series
- PRD Series (without φ32)
- PRZ Series
- ·PSL Series
- PSU Series
- · ABK Series

*No change for product specification (except for ABK itself)

2. Altering Details

- Model Code Change, Lock Nut Change (Refer attached document #1)
- · Shock Absorber Change (Refer attached document #2)

3. Altering Period

· As soon as selling out remaining stocks

4. Caution

·For only PRDΦ25-QD type or ABK14

Screw pitch of shock absorber will be changed. (Refer attached document #3)

No change of screw pitch for other size

■Changing point of model code due to S/A alternation

| Series | Current | After | 備考 |
|-----------------|----------------|----------------|--|
| | Both S/A | Both S/A | |
| DDT | QM | QA | |
| PPT | Single S/A | Single S/A | |
| | QK | QB | |
| | Both S/A | Both S/A | |
| PPU | QM | QA | (OLOR with substance to succeed to the lab |
| PPU | Single S/A | Single S/A | (QL,QB with only current components stock) |
| | QL | QB | |
| | Both S/A | Both S/A | |
| PRM2 | QZ | QA | Lock Nut will be changed for Rubber |
| PRIVIZ | Both R Stopper | Both R Stopper | stopper type.(Refer below) |
| | QT | QG | |
| | End Plete | End Plete | |
| DDD | QD | QA | |
| PRD | Mid Stopper | Mid Stopper | |
| | QW | QF | |
| | Both S/A | Both S/A | |
| PR7 | QZ | QA | (|
| PRZ | Both R Stopper | Both R Stopper | (with only current components stock) |
| | QT | QG | |
| PSL | Both S/A | Both S/A | (ithh. |
| PSL | QD | QA | (with only current components stock) |
| | End Plete | End Plete | |
| PSU | QD | QA | (|
| P30 | Mid Stopper | Mid Stopper | (with only current components stock) |
| | QW | QF | |
| A.E. J. D.D. | Bolt | Bolt | I I M I MII I I |
| Adjustment Bolt | AG | AGJ | Lock Nut will be changed |
| Lock Nut | Nut | Nut | Refer below |
| LOCK NUT | NTS | NTJ | Refer below |
| Absorber | Shock Absober | Shock Absober | |
| Absorber | ABK | ABJ | |

■Each S/A size

| Series | Size | S/A |
|--------|------|-------|
| PPT | Φ8 | |
| | φ10 | ABK8 |
| | φ12 | |
| | φ16 | ABK10 |
| | | |

| PPU | φ10 | ABK8 |
|-----|-----|--------|
| | φ12 | 715110 |

φ8 ABK8

| DDM | ϕ 8 | ABK8 |
|------|----------|-------|
| PRM2 | φ12 | ABK10 |
| | | |
| PRZ | φ12 | ABK10 |
| | ሐ 16 | , |

| Series | Size | S/A |
|--------|---------|-------|
| | φ 16−QW | ABK10 |
| DDD | φ16−QD | ABK12 |
| PRD | φ 25-QW | |
| | φ25-QD | ABK14 |

| PSI | φ8 | ABK8 |
|------|------|-------|
| . 0_ | A 12 | ADK10 |

| PSU | φ 16−QW | ABK10 |
|-----|---------|-------|
| | φ16−QD | ABK12 |
| | φ 25-QW | |
| | φ 25-QD | ABK14 |

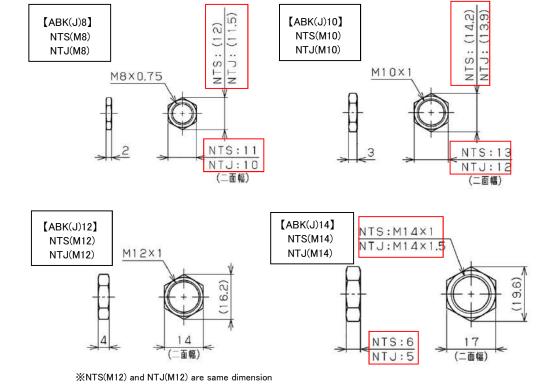
(Model Code Example)

PPTS-SD10-10-TPQM PPTS-SD10-10-TPQA PRDS-SD25-200-QW \Rightarrow PRDS-SD25-200-QF

ABK12 ABJ12

■NTS(Lock Nut) Changing Points

XSame dimension if there is no dimension



Specification of Shock Absorber

| Model Code | ABK8 | ABJ8 |
|----------------------------|-------------------|-------|
| Max Absorbing Energy | 0.68J | |
| Stroke | 5mm | |
| Absorbing Energy per Min | 22.8J/min | |
| Max Crashing Speed | 1m/s | |
| Max Operating Cycle | Less than 60c.p.m | |
| Operating Temperature | -5~70°C | 0~60℃ |
| Piston Rod Returning Force | 4.9N | 6N |

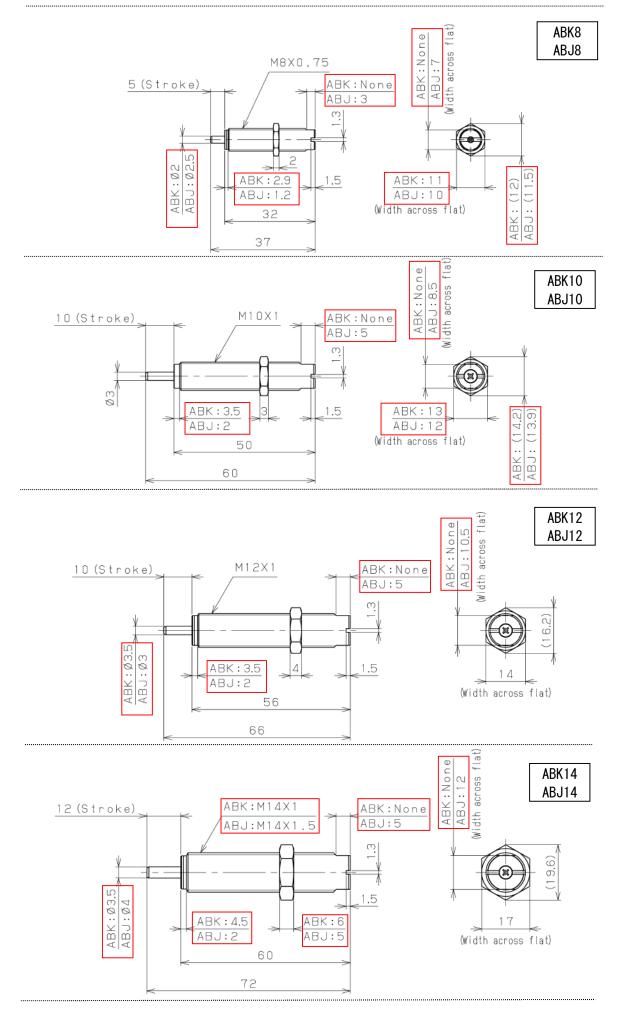
| Model Code | ABK10 | ABJ10 |
|----------------------------|-------------------|--------|
| Max Absorbing Energy | 3J | |
| Stroke | 10mm | |
| Absorbing Energy per Min | 60.8J/min | |
| Max Crashing Speed | 1m/s | |
| Max Operating Cycle | Less than 60c.p.m | |
| Operating Temperature | -5~70°C | 0~60°C |
| Piston Rod Returning Force | 4.9N | 8N |

| Model Code | ABK12 | ABJ12 |
|----------------------------|-------------------|-------|
| Max Absorbing Energy | 6.86J | |
| Stroke | 10mm | |
| Absorbing Energy per Min | 98J/min | |
| Max Crashing Speed | 1n | n/s |
| Max Operating Cycle | Less than 60c.p.m | |
| Operating Temperature | -5~70°C 0~60°C | |
| Piston Rod Returning Force | 9.8N | |

| Model Code | ABK14 | ABJ14 |
|----------------------------|-------------------|-------|
| Max Absorbing Energy | 9. | 8J |
| Stroke | 12mm | |
| Absorbing Energy per Min | 176J/min | |
| Max Crashing Speed | 1m/s | |
| Max Operating Cycle | Less than 60c.p.m | |
| Operating Temperature | -5~70°C | 0~60℃ |
| Piston Rod Returning Force | 8.9N | 9.2N |

Tightening Torque of Lock Nut

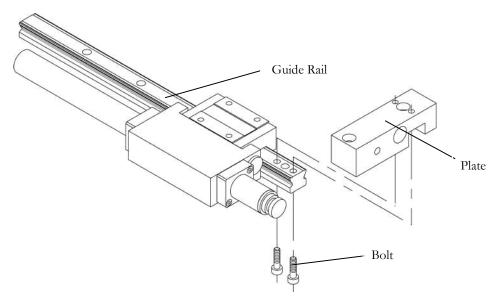
| I oals Nist | Tightening Torque | |
|-------------------|-------------------|--------|
| Lock Nut | ABK | ABJ |
| M8×0.75 | 3.9N•m | 2.5N·m |
| M10×1.0 | 7.8N·m | 6.5N•m |
| M12×1.0 | 7.8N·m | |
| M14×1.0 / M14×1.5 | 9.8N•m | |



Caution **For the user who is using PRD \$\phi\$ 25-QD type, or ABK14

Screw pitch of shock absorber is different due to changing ABK14→ABJ14.

In case of mounting ABJ14 to Conventional PRD-SD25-QD type, please purchase end plate unit and change the plate. This is how to change the end plate.



[Manual]

- ① Remove the plate by loosing the bolt which is connecting plate and guide rail.
- ② Fix the newly purchased plate to guide rail, and put anaerobic adhesive on the bolt, then fix.

(Tightening Torque 9.0N·m)

[Model code]

End Plate Unit

